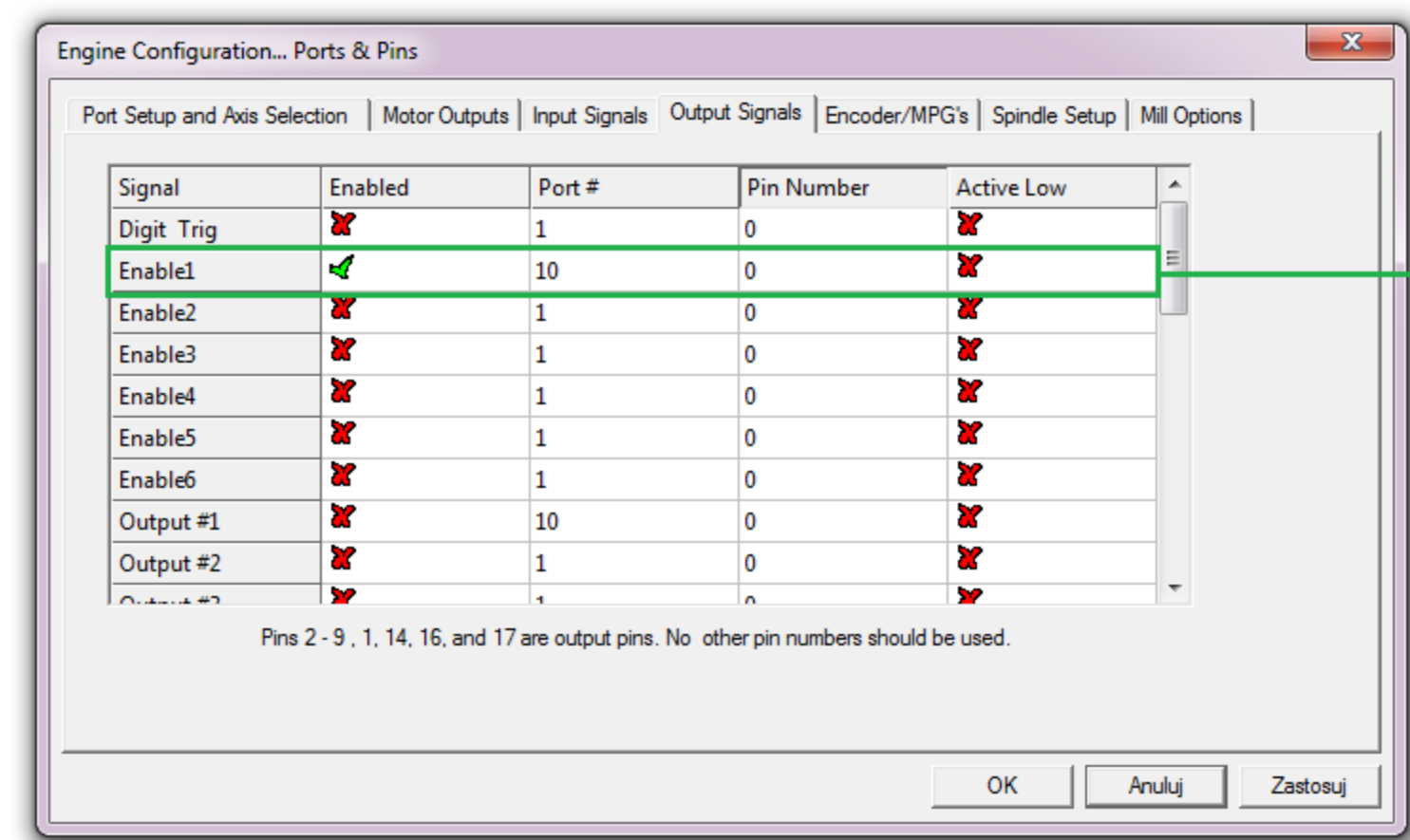
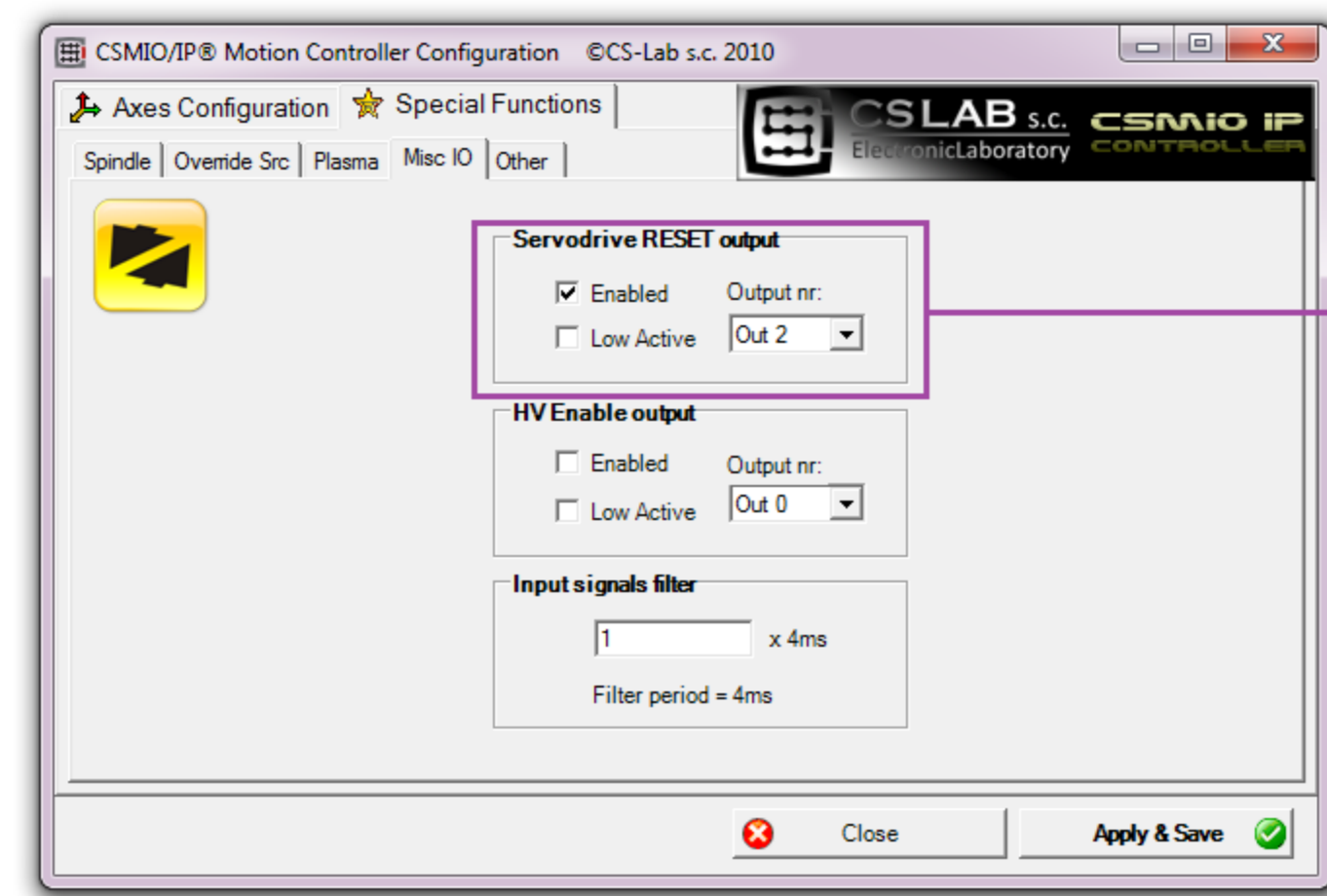
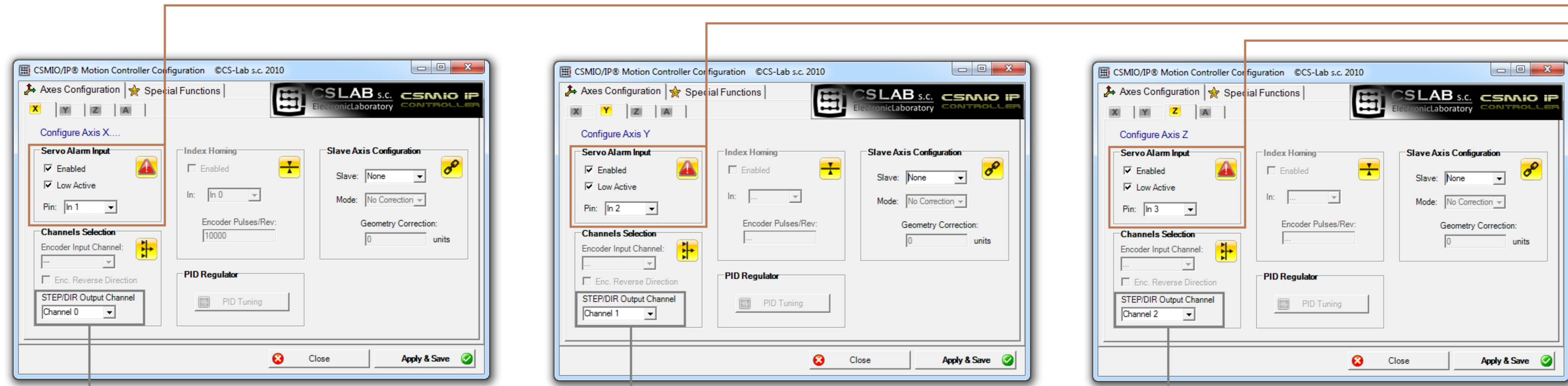


Mach3

CSMIO/IP-M



STEP/DIR controlling signals and digital outputs connector

4.3 Digital inputs connector

PIN number	Description
1	0 (+) Input
2	1 (+) Input
3	2 (+) Input
4	3 (+) Input
14	0 (-) Input
15	1 (-) Input
16	2 (-) Input
17	3 (-) Input

14	DIR[0]-
1	DIR[0]+
15	STEP[0]-
2	STEP[0]+

PIN number	Description
9	24V power supply for 0.3 outputs
10	Output 0
11	Output 2
22	0V power supply for 0.3 outputs

16	DIR[1]-
3	DIR[1]+
17	STEP[1]-
4	STEP[1]+

18	DIR[2]-
5	DIR[2]+
19	STEP[2]-
6	STEP[2]+

Pin number	Description
1	Power - 24V DC
2	GND
3	ground

